



Start with a empty mold. Waxed and ready to go.



Spray in gelcoat which gives color to the fiberglass and helps release the part.



Lay in fiberglass.



Add foam and mat reinforcements.



Let cure for 24 hours.



Looks like this when removed from the mold.





Grind the part rough edges.



Upholster the interior.





Sand the exterior to prep for paint.



Paint the exterior.



Install the windows and back door.



Test fit on Jeep and install all connection fittings.





Wrap it up.



Ship it out.





Enjoy!!!