

Jeep Upper Half Door Installation

Jeep YJ 1987-1996 and Jeep TJ 1997-2006

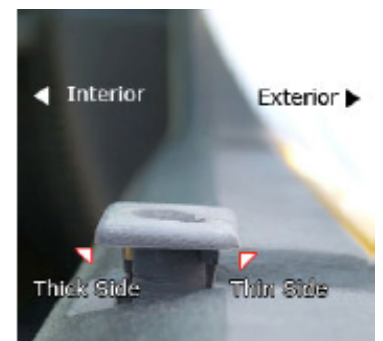
Warning

This product is designed only to enhance the appearance of the vehicle and to protect against some undesirable weather conditions. It is not designed to hold occupants inside the vehicle, or to protect against foreign objects, or as protection in the event of an accident. Occupants should always wear seat belts at all times.

Remove the soft upper half doors. Remove the factory installed Jeep door inserts by using a large flat-bladed screw driver and gently prying them up. (See image to the right)



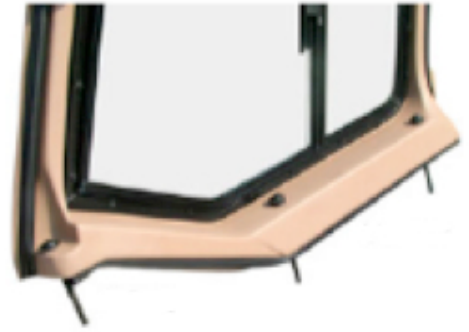
Once loose, the door inserts can then easily be removed by hand. There should be three (3) per side. Next run a screw driver bit down each hole about 6". Make sure the hole is not obstructed. Some YJ's have a plate at the bottom of the hole. You might need to run a 7/16" drill bit to clear the hole.



Install the new door inserts back into the lower door holes. There is a tab on one side of the insert, it can only fit into the hole in one direction. If the inserts are installed properly, the top plastic flange will rest against the top portion of the door.



Place the metal washer first and then the plastic washer onto the bolts. Place the upper half door onto the lower half door. Insert the bolts, 4.5" bolt in the front and the 5.0" bolts in the back two holes.



As you tighten the bolts, from the top of the insert, pull in, until they are snug. **DO NOT OVER TIGHTEN.**

Remember

It is the owners responsibility to perform monthly maintenance checks of all fasteners. To insure that they are tight. Doing so will insure safe operation and long life of your upper half doors.

Parts List

2 each	3/8" x 4.5" Button head bolts	uses 7/32 allen wrench
4 each	3/8" x 5.0" Button head bolts	uses 7/32 allen wrench
6 each	3/8" Nylon washers	
6 each	3/8" Steel washers	
6 each	Door inserts	
1 each	Left upper half door	
1 each	Right upper half door	
1 each	Instruction sheet	